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(57) Abstract:

The invention pertains to a composite filament optimized for 3D printing, combining a polymer matrix with natural fibers, such as jute, hemp, flax, and sisal. These fibers are uniformly dispersed within the matrix, ensuring consistent material properties and print quality. The integration of natural fibers enhances the mechanical strength of the printed objects while introducing biodegradability, positioning this filament as a sustainable choice in additive manufacturing. The invention also covers methods of 3D printing with the said filament and the resulting eco-friendly printed objects. Accompanied Drawing [FIGS. 1-2]

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