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(57) Abstract :
The majority of coated steel electrode companies in nations have gone out of business as a result of epileptic electricity, costly coating equipment prices, high production expenses, and high product (coated electrode) costs. Consumer demand as well as expectations from the industrial sector have suffered as a result. The need to create and build a manually operated coating machine that is simple in design, reliable, user-friendly, and ready for use at any time with very little or no maintenance was envisioned. This machine would have to be built from the ground up. The machine annealed steel wires measuring 3 millimetres. The ultimate tensile strengths and Brinell hardnesses for fluxes 1, 2, 3, and 4 are 570, 520, 580, and 510 MPa, respectively. In comparison, the coating machine did its job well. Regarding the performance, we questioned welders with more than ten years of experience. The standard coating machine was popular with the samples. Such are coating machines from other countries. Invest in speeding up the manual coater. Design, die evaluation, flux composition, mechanical quality, and welding performance are some of the topics covered.

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